



# Main specifications

Model	Spectrophotometer CM-25cG	
<b>COLOUR</b>	illumination/viewing system	45°c:0°
	Detector	Dual 40-element silicon photodiode arrays
	Spectral separation device	Planar diffraction grating
	Wavelength range	360–740 nm
	Wavelength pitch	10 nm
	Half bandwidth	Approx. 10 nm
	Measurement range	0–175 %; Output/display resolution: 0.01 %
	Light source	Pulsed xenon lamp
	Measurement/illumination area	MAV: Ø8 mm/12×16 mm, SAV: Ø3 mm /12×16 mm
	Repeatability	Chromaticity value: Standard deviation within ΔE*ab 0.04 (When a white calibration plate is measured 30 times at 10-second intervals after white calibration)
	Inter-instrument agreement	Within ΔE*ab 0.15 (Typical)(MAV) (Based on 12 BCRA Series II color tiles compared to values measured with a master body under Konica Minolta standard measurement conditions)
	Observer	2° or 10° Standard Observer
	Illuminant	A,C,D50,D65,F2,F6,F7,F8,F10,F11,F12,ID50,ID65,User illuminant (simultaneous evaluation with two illuminants possible)
	<b>GLOSS</b>	Displayed data
Colourimetric data		L*a*b*, L*C*h, Hunter Lab, Yxy, XYZ, and colour differences in these spaces; Munsell
Indexes		Mi, Wi (ASTM E313), Yi (ASTM E313, ASTM D1925), ISO Brightness (ISO2470), W/Tint (CIE)
Colour-difference formula		ΔE*ab (CIE 1976), ΔE*94 (CIE 1994), ΔE00 (CIE DE2000), CMC (l:c), ΔE (Hunter)
Standard compliance		CIE No.15, ISO 7724/1, ASTM E179, DIN 5033 part7, JIS Z8722
Measurement geometry		60°
Light source		LED
Detector		Silicon photo diode
Measurement range		0–200 GU; Output/display resolution: 0.01 GU
Measurement area		MAV: Ø10 mm, SAV: Ø3 mm
Repeatability		0–10 GU : 0.1 GU 10–100 GU : 0.2 GU >100 GU : 0.2 % of displayed value (Under Konica Minolta standard measurement conditions)
Inter-instrument agreement		0–10 GU : ±0.2 GU 10–100 GU : ±0.5 GU (MAV. Compared to values measured with a master body under Konica Minolta standard measurement conditions)
Standard compliance		JIS Z8741, JIS K5600, ISO 2813, ISO 7668, ASTM D523–08, ASTM D2457–13, DIN 67530
Measurement time		Approx. 1 seconds (to data display/output)
Minimum measurement interval	Approx. 2 seconds	
Battery performance	Approx. 3,000 measurements/charge (Stand-alone measurement at 10-second intervals at 23 °C) Approx. 1,000 measurements/charge (When using Bluetooth® communication)	
Displayed languages	Japanese, English, German, French, Italian, Spanish, Chinese (Simplified), Portuguese, Russian, Turkish, Polish	
Display	2.7-inch TFT colour LCD	
Interfaces	USB2.0, Bluetooth® (Option)	
Data memory	Target data: 2,500 measurements; Sample data: 7,500 measurements	
Power	Rechargeable lithium-ion battery, USB bus power	
Charging time	Approx. 6 hours when no charge remains	
Operation temperature/humidity range	5–40 °C, relative humidity 80% or less (at 35°C) with no condensation	
Storage temperature/humidity range	0–45 °C, relative humidity 80% or less (at 35°C) with no condensation	
Size (L×W×H)	224 x 81 x 81 mm	
Weight	Approx. 600 g (including battery)	

- KONICA MINOLTA, the Konica Minolta logo and symbol mark, "Giving Shape to Ideas" and SpectraMagic are registered trademarks or trademarks of Konica Minolta, Inc.
- Bluetooth® is a registered trademark of Bluetooth SIG, Inc. and is used under licence agreement.
- Displays shown are for illustration purpose only.
- The specifications and appearance shown herein are subject to change without notice.

**KONICA MINOLTA, INC**  
Konica Minolta Sensing Americas, Inc.

Osaka, Japan  
New Jersey, U.S.A.

**Konica Minolta Sensing Europe B.V.**

European Headquarter  
German Office  
French Office  
UK Office  
Italian Office  
Swiss Office  
Polish Office  
Turkish Office  
Belgium Office  
Nordic Office  
SE Sales Division  
Beijing Office  
Guangzhou Office  
Chongqing Office  
Qingdao Office  
Wuhan Office

Nieuwegein, Netherlands  
München, Germany  
Roissy CDG, France  
Warrington, United Kingdom  
Dietikon, Switzerland  
Wrocław, Poland  
Istanbul, Turkey  
Zaventem, Belgium  
Västra Frölunda, Sweden  
Shanghai, China  
Beijing, China  
Guangzhou, China  
Chongqing, China  
Shandong, China  
Hubei, China  
Singapore  
Goyang-si, Korea  
Bangkok, Thailand

**Konica Minolta Sensing Singapore Pte Ltd.**  
Konica Minolta Sensing, Inc.

Optics Company, Korea  
Optics Company, Sensing Business  
Thailand Representative Office

Phone: +1-888-473-2656 (in USA)  
Phone: +1-201-236-4300 (outside USA)  
Phone: +31 (0) 30 248-1193  
Phone: +49 (0) 89 4357 156 0  
Phone: +33 (0) 1 80-11 10 70  
Phone: +44 (0) 1925 467300  
Phone: +39 02 84948800  
Phone: +41 (0) 43 322-9800  
Phone: +48 (0) 71 734 52-11  
Phone: +90 (0) 216-528 56 56  
Phone: +32 (0) 2 7170-933  
Phone: +46 (0) 31 7099464  
Phone: +86-(0) 21-5489 0202  
Phone: +86-(0) 10-8522 1551  
Phone: +86-(0) 20-3826 4220  
Phone: +86-(0) 23-6773 4988  
Phone: +86-(0) 532-8079 1871  
Phone: +86-(0) 27-8544 9942  
Phone: +65 6563-5533  
Phone: +82 (0) 2-523-9726  
Phone: +66-2361-3730

marketing.SUS@konicaminolta.com  
info.sensing@seu.konicaminolta.eu  
info.germany@seu.konicaminolta.eu  
info.france@seu.konicaminolta.eu  
info.uk@seu.konicaminolta.eu  
info.italy@seu.konicaminolta.eu  
info.switzerland@seu.konicaminolta.eu  
info.poland@seu.konicaminolta.eu  
info.sensing@konicaminolta.com.tr  
info.benelux@seu.konicaminolta.eu  
info.nordic@seu.konicaminolta.eu  
hcn\_sensing@hcn.konicaminolta.cn  
hcn\_sensing@hcn.konicaminolta.cn  
hcn\_sensing@hcn.konicaminolta.cn  
hcn\_sensing@hcn.konicaminolta.cn  
hcn\_sensing@hcn.konicaminolta.cn  
cn\_sensing@hcn.konicaminolta.cn  
ssg@konicaminolta.sg  
sensing-gc@konicaminolta.jp  
sensing-gc@konicaminolta.jp

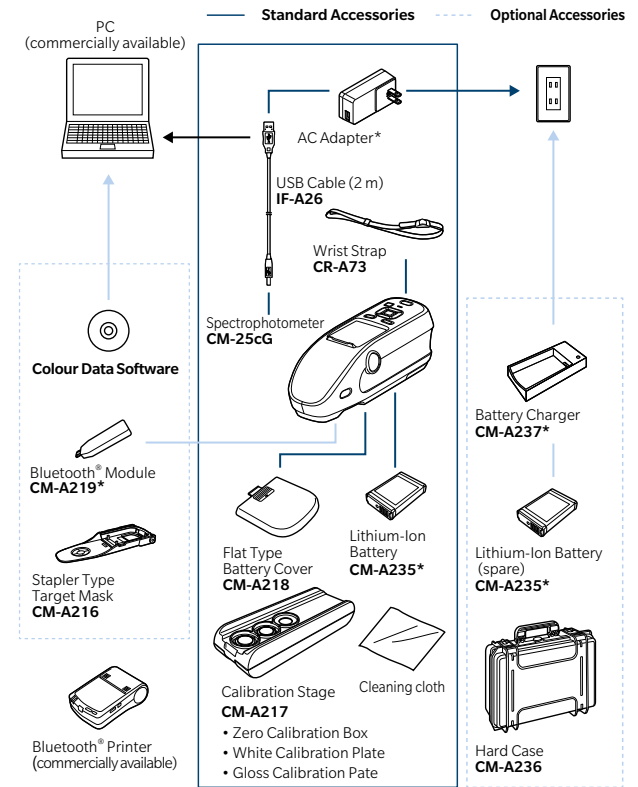


Certificate No.: JQA-QMA15888  
Registration Date: October 26, 2018  
KONICA MINOLTA, Inc., Sakai Site  
Product design, manufacture/manufacturing management, calibration and service



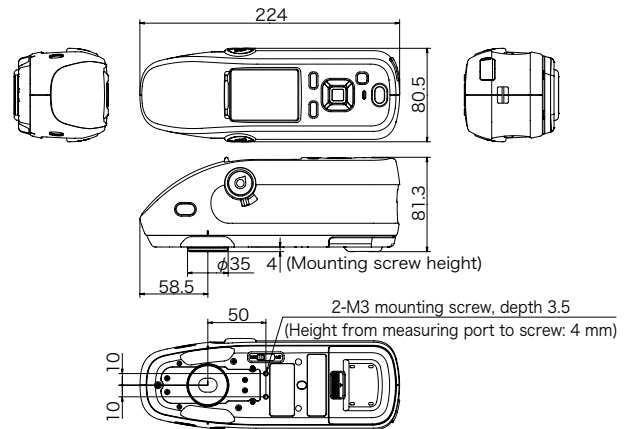
Certificate No.: JQA-E-80027  
Registration Date: March 12, 1997  
KONICA MINOLTA, Inc., Sakai Site

# System diagram



\*Not available in all areas.

# Dimensions (Unit: mm)



# SAFETY PRECAUTIONS

For correct use and for your safety, be sure to read the instruction manual before using the instrument.



- Always connect the instrument to the specified power supply voltage. Improper connection may cause a fire or electric shock.
- Be sure to use the specified batteries. Using incorrect batteries may cause a fire or electric shock.



KONICA MINOLTA

# Spectrophotometer **CM-25cG**

The new standard instrument for Automotive Interior materials



A 2-in-1 instrument for measuring  
Colour & Gloss simultaneously

Ready for Digital Colour Data Management

Enhanced form and functions to  
measure interior trims and materials

Giving Shape to Ideas

# Maximum versatility and industry best accuracy levels for Automotive Interiors

A compact handheld spectrophotometer with 45°c:0° geometry and high performance 60° gloss sensor for simultaneous colour and gloss measurements of automotive interior trims and materials with a number of “world first” features.

## → A 2-in-1 spectrophotometer for simultaneous colour & gloss measurements

The CM-25cG is a portable spectrophotometer with 45°c:0° geometry and a true high-performance 60° gloss-sensor. With no compromises in performance, the CM-25cG has been designed to match or exceed standards for colour and gloss measurement in a number of industries, including automotive interior materials and high visibility textiles (EN471) or coatings. The perfect circular optical system (45°c:0°) achieves high accuracy and repeatability, especially on textured or structured surfaces, regardless of measurement direction.



## → Unprecedented Inter-Instrument- and Inter-Model-Agreement

The CM-25cG was developed in close cooperation with major car makers with the aim, to reduce the exchange of physical samples with suppliers while at the same time keeping historical data, to allow the user to communicate measurement data based on absolute values enabling true “Digital Colour Data Management” throughout the value chain.

Consequently, all CM-25cG are true Close Tolerance (CT) grade instruments, and thus Konica Minolta once again proves its unsurpassed ability and expertise in optical precision technology. Highest Inter-Instrument-Agreement (IIA) levels of just  $\Delta E^*_{ab}$  0.15 and the same for Inter-Model-Agreement (IMA) with the previous model define an unprecedented level of performance.

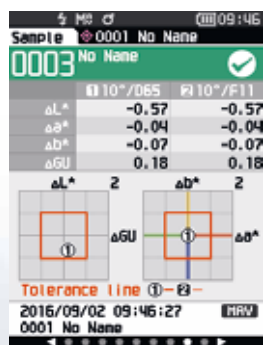
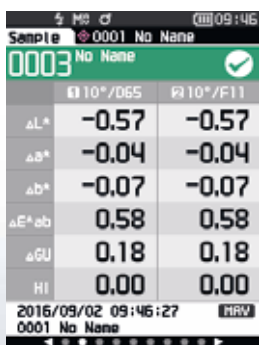
## ➔ Enhanced form and functions for Automotive Interior Materials

With its lightweight, sleek and ergonomic design, extremely fast measurement speed of just 1 second and optional Bluetooth® wireless data communication, the CM-25cG is perfectly suited for use in a production environment. Sample viewing port and measurement buttons on both sides of the body enhance usability under all conditions.

Changeable apertures for medium and small size allow colour and gloss measurement of small and even curved samples – another world first!

Colour:  $\varnothing 8\text{mm}$  /  $\varnothing 3\text{mm}$

Gloss:  $\varnothing 10\text{mm}$  /  $\varnothing 3\text{mm}$



## ➔ Colour Display

The CM-25cG has a built-in 2.7" color LCD allowing measurement values to be evaluated numerically and graphically or just as a PASS/FAIL message against a defined standard.

